

Table 1 Effects of growth conditions on cell wall mass, chitin, mannan, β -glucans, β -1,6-glucan and on the sensitivity of whole cells to zymolyase

Growth condition	Growth rate ($\mu_{\text{max}} \text{ h}^{-1}$)	Cell wall* [dry mass (%)]	Chitin [wall mass (%)]	Mannan [cell mass ($\mu\text{g mg}^{-1}$)]	Total β -glucan [cell mass ($\mu\text{g mg}^{-1}$)]	β -1,6-glucan/total glucan (%)	Zymolyase sensitivity (MLR) ($\times 10^{-2} \text{ min}$)
YPD	0.42	24.5 ± 2.5	6.2 ± 0.55	93.3 ± 3.2	127.4 ± 3.2	18 ± 3.0	0.28
YNB	0.35	21.2 ± 2.4	3.0 ± 0.17	89.5 ± 3.5	72.6 ± 4.1	18 ± 2.5	0.32
CF	0.36	20.4 ± 2.8	2.4 ± 0.23	86.5 ± 1.7	71.4 ± 3.3	15 ± 2.0	0.68
Glucose	0.36	18.3 ± 2.0	5.2 ± 0.32	92.7 ± 2.7	62.5 ± 2.9	14 ± 2.5	0.75
Mannose	0.33	14.2 ± 1.8	4.3 ± 0.17	59.7 ± 1.7	64.3 ± 1.7	14 ± 2.2	0.66
Sucrose	0.39	15.2 ± 1.8	4.8 ± 0.32	53.6 ± 2.8	62.7 ± 3.1	13 ± 3.6	0.68
Maltose	0.31	14.5 ± 2.0	4.2 ± 0.09	54.7 ± 3.2	50.6 ± 1.8	16 ± 2.7	0.35
Galactose	0.23	16.4 ± 2.0	4.7 ± 0.25	45.3 ± 2.6	78.2 ± 2.3	19 ± 3.2	0.15
Ethanol	0.13	10.8 ± 1.5	6.4 ± 0.35	57.8 ± 2.6	38.7 ± 3.4	21 ± 2.4	0.03
pH 3	0.22	17.9 ± 3.0	6.9 ± 0.4	62.1 ± 2.1	60.4 ± 2.6	15 ± 2.0	0.49
pH 4	0.32	18.9 ± 2.0	7.1 ± 0.4	57.6 ± 1.5	80.8 ± 3.6	17 ± 3.0	0.62
pH 5	0.36	20.5 ± 2.0	5.5 ± 0.6	92.7 ± 2.7	66.5 ± 2.9	14 ± 2.0	0.75
pH 6	0.29	14.1 ± 1.6	6.4 ± 1.4	54.2 ± 3.4	58.4 ± 3.2	12 ± 1.5	0.86
22°C	0.19	12.4 ± 2.1	5.2 ± 0.5	41.6 ± 1.3	60.1 ± 3.1	10 ± 2.0	0.85
30°C	0.36	18.3 ± 2.6	5.5 ± 0.2	94.5 ± 2.7	68.5 ± 4.5	14 ± 2.0	0.75
37°C	0.44	15.5 ± 2.0	7.9 ± 0.9	47.5 ± 1.3	88.9 ± 4.9	20 ± 2.0	0.59
$pO_2 \sim 0\%$	0.33	14.2 ± 2.1	1.4 ± 0.5	94.8 ± 1.5	60.1 ± 3.1	nd	nd
$pO_2 > 50\%$	0.44	18.6 ± 2.0	5.2 ± 0.3	92.7 ± 2.7	62.5 ± 2.9	nd	nd

Yeast cells were cultivated in controlled batch-fermentor in, unless otherwise stated, CF media (cell factory). Other media were YPD (10 g l⁻¹ yeast extract, 20 g l⁻¹ bactopeptone and 20 g l⁻¹ glucose), YNB (1.7 g l⁻¹ yeast nitrogen without amino acid and ammonium, 5 g l⁻¹ ammonium sulphate, 20 g l⁻¹ glucose) and CF (see 'Material and methods'). Unless otherwise stated (see column 1), the pH was kept constant at 5.0, temperature at 30°C and aeration at $pO_2 \sim 50\%$ saturation in the medium. The zymolyase sensitivity was carried out as described in 'Material and methods'. The values reported are the mean ± S.E.M. from four independent experiments, and for each experiment, three samples were taken for cell wall analysis.

*Cell wall content was determined by the phenol-sulphuric methods as described in 'Material and methods'. MLR, maximal lysis rate; nd, not determined.