

## Biochemical reactions

Reactions indexed with an asterisk (\*) are omitted in the applied metabolic networks.

<i>Glycolysis and citric acid cycle</i>	
(1)	1 GLUC + 1 ATP → 1 GLUC6P + 1 ADP + 1 H
(2)	1 GLUC6P → 1 FRUC6P
(3)	0.5 FRUC6P + 0.5 ATP → 1 GAP + 0.5 ADP + 0.5 H
(4)	1 GAP + 0.5 H <sub>2</sub> O → 0.5 FRUC6P + 0.5 Pi
(5)	1 GAP + 1 NADH + 1 H <sub>2</sub> O + 1 H → 1 GOH + 1 NAD + 1 Pi
(6)	1 GAP + 1 NAD + 1 Pi + 1 ADP → 1 G3P + 1 ATP + 1 NADH + 1 H
(7)	1 G3P → 1 PEP + 1 H <sub>2</sub> O
(8)	1 PEP + 1 ADP + 1 H → 1 PYR + 1 ATP
(9)*	1 PYR + 2 ATP + 1 H <sub>2</sub> O → 1 PEP + 2 ADP + 1 Pi + 2 H
(10)	1 PYR + 1 NAD + 1 COA → 1 ACCOA + 1 NADH + 1 CO <sub>2</sub>
(11)	1 PYR + 1 H → 1 ACET + 1 CO <sub>2</sub>
(12)	1 PYR + 1 ATP + 1 H <sub>2</sub> O + 1 CO <sub>2</sub> → 1 OAC + 1 ADP + 1 Pi + 2 H
(13)	1 ACET + 1 NAD + 1 H <sub>2</sub> O → 1 AC + 1 NADH + 2 H
(14)	1 ACET + 1 NADP + 1 H <sub>2</sub> O → 1 AC + 1 NADPH + 2 H
(15)	1 OAC + 1 ACCOA + 1 H <sub>2</sub> O → 1 ISOCIT + 1 COA + 1 H
(16)	1 OAC + 1 ATP → 1 PEP + 1 CO <sub>2</sub> + 1 ADP
(17)	1 ISOCIT + 1 NAD → 1 AKG + 1 NADH + 1 CO <sub>2</sub>
(18)	1 ISOCIT + 1 NADP → 1 AKG + 1 NADPH + 1 CO <sub>2</sub>
(19)	1 AKG + 1 COA + 1 NAD + 1 H → 1 SUCCOA + 1 NADH + 1 CO <sub>2</sub> + 1 H
(20)	1 SUCCOA + 1 ADP + 1 Pi → 1 SUC + 1 ATP + 1 COA
(21)	1 SUC + 1 FAD → 1 FUM + 1 FADH <sub>2</sub>
(22)	1 FUM + 1 H <sub>2</sub> O → 1 MAL
(23)	1 MAL + 1 NAD → 1 OAC + 1 NADH + 1 H
(24)	1 FADH <sub>2</sub> + 1 NAD → 1 NADH + 1 H + 1 FAD
<i>PEP phosphotransferase</i>	
(25)	1 GLUC(E) + 1 PEP → 1 GLUC6P + 1 PYR
<i>Pentose phosphate pathway</i>	
(26)	1 GLUC6P + 2 NADP + 1 H <sub>2</sub> O → 1 RIBU5P + 2 NADPH + 1 CO <sub>2</sub> + 2 H
(27)	1 RIBU5P → 1 RIB5P
(28)	1 RIBU5P → 1 XYL5P
(29)	1 RIB5P + 1 XYL5P → 1 SED5P + 1 GAP
(30)	1 SED5P + 1 GAP → 1 FRUC6P + 1 E4P
(31)	1 XYL5P + 1 E4P → 1 FRUC6P + 1 GAP
<i>Glyoxylate shunt</i>	
(32)	1 ISOCIT → 1 GLYO + 1 SUC
(33)	1 GLYO + 1 ACCOA + 1 H <sub>2</sub> O → 1 MAL + 1 COA + 1 H
<i>Oxidative phosphorylation</i>	
(34)	1 NADH + 0.5 O <sub>2</sub> + δ <sub>1</sub> ADP + δ <sub>1</sub> Pi + (1 + δ <sub>1</sub> )H → (1 + δ <sub>1</sub> )H <sub>2</sub> O + 1 NAD + δ <sub>1</sub> ATP
(35)	1 NADH + 0.5 O <sub>2</sub> + 1 H → 1 H <sub>2</sub> O + 1 NAD
(36)	1 FADH <sub>2</sub> + 0.5 O <sub>2</sub> + δ <sub>2</sub> ADP + δ <sub>2</sub> Pi + δ <sub>2</sub> H → (1 + δ <sub>2</sub> )H <sub>2</sub> O + 1 FAD + δ <sub>2</sub> ATP
(37)*	1 FADH <sub>2</sub> + 0.5 O <sub>2</sub> + 3/5 δ <sub>1</sub> ADP + 3/5 δ <sub>1</sub> Pi + 3/5 δ <sub>1</sub> H → (1 + 3/5 δ <sub>1</sub> )H <sub>2</sub> O + 1 FAD + 3/5 δ <sub>1</sub> ATP
(38)*	1 NADPH + 0.5 O <sub>2</sub> + δ <sub>1</sub> ADP + δ <sub>1</sub> Pi + (1 + δ <sub>1</sub> )H → (1 + δ <sub>1</sub> )H <sub>2</sub> O + 1 NADP + δ <sub>1</sub> ATP
<i>Carbon substrates other than glucose</i>	
(39)	1 CIT → 1 ISOCIT
(40)	1 LAC + 1 FAD → 1 PYR + 1 FADH <sub>2</sub>
(41)	1 GOH + 1 ATP + 1 FAD → 1 GAP + 1 FADH <sub>2</sub> + 1 ADP + 1 H
(42)	1 GLUCON + 1 ATP → 1 PYR + 1 GAP + 1 ADP + 1 H <sub>2</sub> O + 1 H
(43)	1 ETOH + 1 NAD → 1 ACET + 1 NADH + 1 H
(44)	1 AC + 1 COA + 2 ATP + 1 H <sub>2</sub> O → 1 ACCOA + 2 ADP + 2 Pi + 1 H
<i>Transfer of 1-carbon compounds</i>	
(45)	1 THF + 1 ATP + 1 NADH + 1 CO <sub>2</sub> → 1 FTHF + 1 ADP + 1 Pi + 1 NAD
(46)	1 THF + 1 CO <sub>2</sub> + 3 NADH + 3 H → 1 MYTHF + 3 NAD + 2 H <sub>2</sub> O
(47)	1 THF + 1 CO <sub>2</sub> + 2 NADH + 2 H → 1 MYTHF + 2 NAD + 2 H <sub>2</sub> O
<i>Transport</i>	
(48)	1 Pi(E) + 2 H(E) → 1 Pi + 2 H
(49)	1 NH <sub>4</sub> (E) + 1 H(E) → 1 NH <sub>4</sub> + 1 H
(50)	1 GLUC(E) + 1 H(E) → 1 GLUC + 1 H
(51)	1 SO <sub>4</sub> (E) + 3 H(E) → 1 SO <sub>4</sub> + 3 H
(52)	1 AC(E) + 1 H(E) → 1 AC + 1 H
(53)	1 LAC(E) + 1 H(E) → 1 LAC + 1 H
(54)	1 PYR(E) + 1 H(E) → 1 PYR + 1 H
(55)	1 GLUCON(E) + 1 H(E) → 1 GLUCON + 1 H
(56)	1 SUC(E) + 2 H(E) → 1 SUC + 2 H
(57)	1 CIT(E) + 3 H(E) → 1 CIT + 3 H
(58)	1 ATP + 1 H <sub>2</sub> O → 1 ADP + 1 H(E) + 1 Pi
<i>Amino acid synthesis</i>	
(59)	1 AKG + 1 NH <sub>4</sub> + 1 NADPH + 1 H → 1 GLUT + 1 NADP + 1 H <sub>2</sub> O
(60)	1 GLUT + 1 NH <sub>4</sub> + 1 ATP → 1 GLUM + 1 ADP + 1 Pi + 1 H
(61)	1 GLUT + 1 ATP + 2 NADPH + 2H → 1 PRO + 1 ADP + 1 Pi + 1 H <sub>2</sub> O + 2 NADP
(62)	1 ATP + 1 NH <sub>4</sub> + 1 CO <sub>2</sub> → 1 CARP + 1 ADP + 2 H
(63)	2 GLUT + 1 ACCOA + 4 ATP + 1 NADPH + 1 CARP + 1 ASP + 3 H <sub>2</sub> O → 1 ARG + 1 COA + 1 AKG + 1 AC + 4 ADP + 1 FUM + 5 Pi + 1 NADP + 4 H
(64)	2 GLUT + 1 ACCOA + 3 ATP + 2 NADPH + 2 NAD + 3 H <sub>2</sub> O → 1 LYS + 1 COA + 1 AKG + 1 CO <sub>2</sub> + 3 ADP + 3 Pi + 2 NADP + 2 H + 2 NADH
(65)	1 ASP + 1 PYR + 2 NADPH + 1 SUCCOA + 1 GLUT + 1 ATP + 2 H → 1 LYS + 1 SUCC + 1 AKG + 1 CO <sub>2</sub> + 2 NADP + 1 COA + 1 ADP + 1 Pi
(66)	1 G3P + 1 GLUT + 1 NAD + 1 H <sub>2</sub> O → 1 SER + 1 AKG + 1 Pi + 1 H + 1 NADH
(67)	1 SER + 1 THF → 1 GLY + 1 METHF + 1 H <sub>2</sub> O
(68)	1 SER + 1 ACCOA + 1 SO <sub>4</sub> + 4 NADPH + 4 H + 1 ATP → 1 CYS + 1 AC + 1 COA + 4 NADP + 1 ADP + 3 H <sub>2</sub> O + 1 Pi

(69)	$1 \text{ OAC} + 1 \text{ GLUT} \rightarrow 1 \text{ ASP} + 1 \text{ AKG}$	(92)	$1 \text{ UTP} + 1 \text{ GLUM} + 1 \text{ ATP} + 1 \text{ H}_2\text{O} \rightarrow 1 \text{ CTP} + 1 \text{ ADP} + 1 \text{ Pi} + 2 \text{ H} + 1 \text{ GLUT}$
(70)	$1 \text{ ASP} + 1 \text{ NH}_4 + 2 \text{ ATP} + 1 \text{ H}_2\text{O} \rightarrow 1 \text{ ASN} + 2 \text{ H} + 2 \text{ ADP} + 2 \text{ Pi}$	(93)	$1 \text{ CTP} + 2 \text{ ADP} \rightarrow 1 \text{ CMP} + 2 \text{ ATP}$
(71)	$1 \text{ ASP} + 1 \text{ ATP} + 2 \text{ NADPH} + 2 \text{ H} \rightarrow 1 \text{ HOM} + 1 \text{ ADP} + 1 \text{ Pi} + 2 \text{ NADP}$		<i>RNA synthesis</i>
(72)	$1 \text{ HOM} + 1 \text{ ATP} + 1 \text{ H}_2\text{O} \rightarrow 1 \text{ THR} + 1 \text{ ADP} + 1 \text{ Pi} + 1 \text{ H}$	(94)	$0.2330 \text{ AMP} + 0.2330 \text{ GMP} + 0.3060 \text{ UMP} + 0.2280 \text{ CMP} + 3.2279 \text{ ATP} + 2.2279 \text{ H}_2\text{O} \rightarrow 9.466 \text{ RNA} + 3.22791 \text{ ADP} + 3.22791 \text{ Pi} + 3.22791 \text{ H}$
(73)	$1 \text{ HOM} + 1 \text{ SUCCOA} + 1 \text{ CYS} + 1 \text{ MYTHF} + 2 \text{ H}_2\text{O} + 1 \text{ ATP} \rightarrow 1 \text{ MET} + 1 \text{ COA} + 1 \text{ SUC} + 1 \text{ PYR} + 1 \text{ NH}_4 + 2 \text{ H} + 1 \text{ ADP} + 1 \text{ Pi} + 1 \text{ THF}$		<i>ATP consumption for maintenance</i>
(74)	$1 \text{ THR} + 1 \text{ PYR} + 1 \text{ NADPH} + 1 \text{ GLUT} + 2 \text{ H} \rightarrow 1 \text{ ILEU} + \text{NH}_4 + 1 \text{ NADP} + 1 \text{ H}_2\text{O} + 1 \text{ CO}_2 + 1 \text{ AKG}$	(95)	$1 \text{ ATP} + 1 \text{ H}_2\text{O} \rightarrow 1 \text{ ADP} + 1 \text{ Pi} + 1 \text{ H}$
(75)	$1 \text{ PRY} + 1 \text{ GLUT} \rightarrow 1 \text{ ALA} + 1 \text{ AKG}$		<i>Synthesis of fatty acids</i>
(76)	$2 \text{ PYR} + 1 \text{ NADPH} + 2 \text{ H} \rightarrow 1 \text{ AKI} + 1 \text{ CO}_2 + 1 \text{ NADP} + 1 \text{ H}_2\text{O}$	(96)	$8 \text{ ACCOA} + 15 \text{ ATP} + 15 \text{ NADPH} + 1 \text{ O}_2 + 7 \text{ H}_2\text{O} \rightarrow 1 \text{ PAL} + 8 \text{ COA} + 15 \text{ ADP} + 15 \text{ NADP} + 1 \text{ H} + 15 \text{ Pi}$
(77)	$1 \text{ AKI} + 1 \text{ GLUT} \rightarrow 1 \text{ VAL} + 1 \text{ AKG}$	(97)	$9 \text{ ACCOA} + 17 \text{ ATP} + 17 \text{ NADPH} + 1 \text{ O}_2 + 8 \text{ H}_2\text{O} \rightarrow 1 \text{ OL} + 9 \text{ COA} + 17 \text{ ADP} + 17 \text{ NADP} + 1 \text{ H} + 17 \text{ Pi}$
(78)	$1 \text{ AKI} + 1 \text{ ACCOA} + 1 \text{ GLUT} + 1 \text{ NAD} + 2 \text{ H}_2\text{O} + 1 \text{ ATP} \rightarrow 1 \text{ LEU} + 1 \text{ AKG} + 1 \text{ COA} + 1 \text{ CO}_2 + 2 \text{ H} + 1 \text{ Pi} + 1 \text{ NADH} + 1 \text{ ADP}$		<i>Synthesis of glycogen and polysaccharides</i>
(79)	$2 \text{ PEP} + 1 \text{ E4P} + 1 \text{ NADPH} + 1 \text{ ATP} \rightarrow 1 \text{ CHO} + 1 \text{ ADP} + 4 \text{ Pi} + 1 \text{ NADP}$	(98)	$0.16667 \text{ GLUC6P} + 0.16667 \text{ ATP} + 0.16667 \text{ H}_2\text{O} \rightarrow 1 \text{ PSACH} + 0.16667 \text{ ADP} + 0.33333 \text{ Pi} + 0.166667 \text{ H}$
(80)	$1 \text{ CHO} + 1 \text{ GLUT} + 1 \text{ H} \rightarrow 1 \text{ PHEN} + 1 \text{ AKG} + 1 \text{ CO}_2 + 1 \text{ H}_2\text{O}$		<i>Biomass formation</i>
(81)	$1 \text{ CHO} + 1 \text{ GLUT} + 1 \text{ NAD} \rightarrow 1 \text{ TYR} + 1 \text{ AKG} + 1 \text{ CO}_2 + 1 \text{ NADH}$	(99)	$0.47003 \text{ PROT} + 0.35376 \text{ PSACH} + 0.05234 \text{ RNA} + 0.00344 \text{ PAL} + 0.00344 \text{ OL} + 0.00266 \text{ GOH} \rightarrow 1 \text{ BIOM}$
(82)	$1 \text{ CHO} + 1 \text{ GLUM} + 1 \text{ PRPP} + 1 \text{ SER} \rightarrow 1 \text{ TRY} + 2 \text{ Pi} + 1 \text{ CO}_2 + 1 \text{ GAP} + 1 \text{ GLUT} + 1 \text{ H} + 1 \text{ PYR} + 1 \text{ H}_2\text{O}$		
(83)	$1 \text{ RIBUSP} + 2 \text{ ATP} \rightarrow 1 \text{ PRPP} + 2 \text{ ADP} + 1 \text{ H}$		
(84)	$1 \text{ PRPP} + 3 \text{ ATP} + 3 \text{ H}_2\text{O} + 1 \text{ NH}_4 + 1 \text{ GLUM} + 2 \text{ NAD} + 1 \text{ NADPH} + 1 \text{ CO}_2 \rightarrow 1 \text{ HIS} + 6 \text{ Pi} + 2 \text{ NADH} + 1 \text{ NADP} + 3 \text{ ADP} + 1 \text{ AKG} + 8 \text{ H}$		
	<i>Amino acid polymerization</i>		
(85)	$0.0820 \text{ GLUT} + 0.0285 \text{ GLUM} + 0.0448 \text{ PRO} + 0.0437 \text{ ARG} + 0.0776 \text{ LYS} + 0.0502 \text{ SER} + 0.0787 \text{ GLY} + 0.0019 \text{ CYS} + 0.0806 \text{ ASP} + 0.0277 \text{ ASN} + 0.0518 \text{ THR} + 0.0138 \text{ MET} + 0.0524 \text{ ILEU} + 0.1246 \text{ ALA} + 0.0719 \text{ VAL} + 0.0803 \text{ LEU} + 0.0364 \text{ PHEN} + 0.0277 \text{ TYR} + 0.0076 \text{ TRY} + 0.0179 \text{ HIS} \rightarrow 1 \text{ AM}$		
(86)	$1 \text{ AM} + 4 \text{ ATP} + 3 \text{ H}_2\text{O} \rightarrow 4.8248 \text{ PROT} + 4 \text{ ADP} + 4 \text{ H} + 4 \text{ Pi}$		
	<i>Nucleotide synthesis</i>		
(87)	$1 \text{ PRPP} + 2 \text{ GLUM} + 1 \text{ GLY} + 4 \text{ ATP} + 1 \text{ ASP} + 2 \text{ H}_2\text{O} + 2 \text{ FTHF} + 1 \text{ CO}_2 \rightarrow 1 \text{ IMP} + 4 \text{ ADP} + 6 \text{ Pi} + 2 \text{ GLUT} + 2 \text{ THF} + 1 \text{ FUM} + 8 \text{ H}$		
(88)	$1 \text{ IMP} + 1 \text{ ASP} + 1 \text{ ATP} \rightarrow 1 \text{ AMP} + 1 \text{ ADP} + 1 \text{ Pi} + 1 \text{ FUM} + 2 \text{ H}$		
(89)	$1 \text{ IMP} + 1 \text{ NAD} + 2 \text{ ATP} + 1 \text{ GLUM} + 3 \text{ H}_2\text{O} \rightarrow 1 \text{ GMP} + 2 \text{ ADP} + 2 \text{ Pi} + 1 \text{ GLUT} + 1 \text{ NADH} + 4 \text{ H}$		
(90)	$1 \text{ GLUM} + 1 \text{ PRPP} + 2 \text{ ATP} + 1 \text{ ASP} + 2 \text{ H}_2\text{O} + 1 \text{ NAD} \rightarrow 1 \text{ UMP} + 2 \text{ ADP} + 4 \text{ Pi} + 1 \text{ GLUT} + 1 \text{ NADH} + 4 \text{ H}$		
(91)	$1 \text{ UMP} + 2 \text{ ATP} \rightarrow 1 \text{ UTP} + 2 \text{ ADP}$		

## NOMENCLATURE

$C_i$	concentration of compound $i$ [(C)mol · L $^{-1}$ ]
$D$	dilution rate (h $^{-1}$ )
$df$	degree of freedom (-)
$f$	ethanol fraction of the feed (C-mol · C-mol $^{-1}$ total carbon)
$K$	growth-associated maintenance coefficient (mol ATP · C-mol $^{-1}$ biomass)
$K'$	growth-associated maintenance coefficient (mol ATP · C-mol $^{-1}$ protein)
$m_{ATP}$	non-growth-associated maintenance coefficient (mol ATP · C-mol $^{-1}$ biomass h $^{-1}$ )
$m'_{ATP}$	non-growth-associated maintenance coefficient (mol ATP · C-mol $^{-1}$ protein h $^{-1}$ )
$n$	total number of compounds (-)
$p$	number of reactions (-)
$q_i$	number of compounds exchanged between the system and the environment (-)
$q_i$	specific conversion rate of compound $i$ [(C)mol · C-mol $^{-1}$ · h $^{-1}$ ]
$r_{Ai}$	net conversion rate of compound $i$ [(C)mol · L $^{-1}$ · h $^{-1}$ ]
$r_j$	volumetric rate of biochemical reaction $j$ [(C)mol · L $^{-1}$ · h $^{-1}$ ]
$V$	volume (L)
$X_p$	protein content of the biomass (C-mol · C-mol $^{-1}$ )
$Y_{SP}$	apparent yield of product on carbon substrate (C-mol · C-mol $^{-1}$ )
$Y_{SP}^{lim}$	limit to product yield on carbon substrate due to biochemical constraint (C-mol · C-mol $^{-1}$ )
$Y_{SP}^{max}$	product yield parameter in linear equation for consumption of carbon substrate (C-mol · C-mol $^{-1}$ )
$Y_{SX}$	apparent yield of biomass on carbon substrate (C-mol · C-mol $^{-1}$ )
$Y_{SX}^{max}$	biomass yield parameter in linear equation for consumption of carbon substrate (C-mol · C-mol $^{-1}$ )